
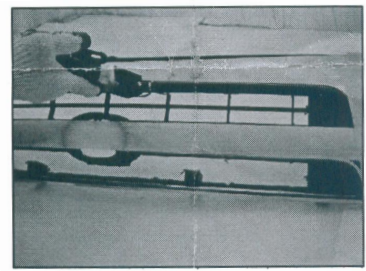
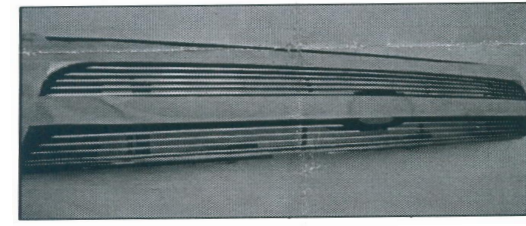
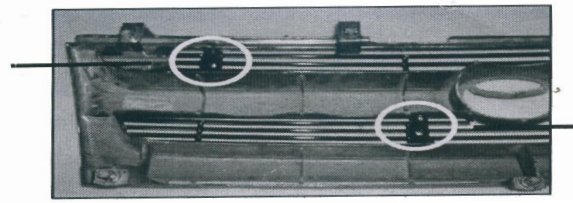


| | | | |
|-------|------------|-------------|---|
| Part# | GR20FFE63A | Application | 97-00 Toyota Tacoma Billet Grille (Cut Out) |
|-------|------------|-------------|---|

| Parts List | Item | Part Name | QTY | Description | Item | Part Name | QTY | Description |
|------------|------|----------------------|-----|-------------|------|--------------------|-----|-------------|
| | 1 | Billet Grille insert | 1 | Billets | 4 | "U" Hook Bracket A | 2 | / |
| | 2 | Phillips Screw | 12 | M4x20 | 5 | "U" Hook Bracket B | 2 | / |
| | 3 | Flat Nut | 12 | M4 | 6 | / | / | / |

Install Notes:
 Overlay
 Replacement
 Drill
 Cut

Installation

| Step | Description | Illustration |
|------|--|--|
| 1 | Identify the grille & hardware with parts list. |  |
| 2 | Remove grille shell from the vehicle. | |
| 3 | Cover the top, sides, and lower horizontal bars with masking tape to protect the finish. | |
| 4 | Using a hacksaw or a rotary disc carefully cut out the egg crate sections as close as possible without damaging the horizontal bars or the vertical sides. Do not cut main mounting arms from bottom of grille shell. NOTE: Always wear eye protection & gloves when using power tools. |  |
| 5 | Carefully sand any protruding edges remaining from the egg crate cuts. | N/A |
| 6 | Position upper billet grille onto the grille shell cavity. |  |
| 7 | Engage the hook side of the "U" Hook Bracket (from the back) on the outer edge of the factory grille shell and line it up with the mounting holes on the billet grille. Insert the Phillips Screws (from the front) through the billet grille holes and the "U" Hook Bracket. Attach lock nuts; do not tighten at this time. |  |

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



PATENT PRODUCT

Grille Installation Instruction

Rev. 130501

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|-------|--|-------------|---|
| 8 | Once the billet grille is loosely attach,center billet grille and tighten all bolts at the same rate. | N/A | |
| 9 | Repeat steps 6-8 for bottom billet grille. | N/A | |
| 10 | Make sure the billet grille is properly aligned and securely fastened,then reinstall grille on the vehicle with the original fasten. | N/A | |
| 11 | Installation completed!!! | N/A | |

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