



# PATENT PRODUCT


## Grille Installation Instruction

Rev. 190601

<b>Part#</b>	GR20FFE51C/J/S	<i>Application</i>	<b>For 2007-2013 Scion XD</b>
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
<b>Parts List</b>	1	Billet Grille	1	Stainless steel	3	Screws	3	8# × 1 "
	2	Flat Nut	3	8#	4	Flat tabs	3	

**Install Notes:** Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Place one screw through each of the welded tabs on the billet grille.	
4	Where the screws come through the grille shell, place a flat tab and a flat nut in align with the screw and tighten.	
5	Tighten each of the screws evenly so as not to put the grille in a bind and not to make it go off center.	
6	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
7	Reinstall the black plastic cover which was removed in step 2.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!