

Part#	GR20FFE49A	Application	08~10 Scion XB Main Upper Logo Show
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Truss Socket Tapping Screws	4	8×1"
	2	U-Clip Nuts	4	8#	4	2-Hole Tabs	2	

Install Notes: Overlay



Replacement

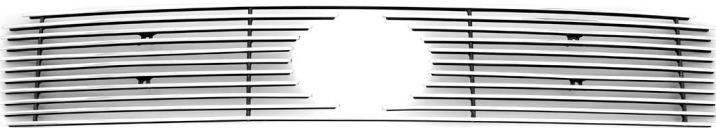


Drill



Cut



Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	N/A
3	Place one screw through each of the welded tabs on the billet grille.	N/A
4	Place a U-clip nut over each of the holes on the single hole flat tab.	N/A
5	Where the screws come through the grille shell, place a tab in align with the screw and tighten. Tighten each of the screws evenly so as not to put the grille in a bind and not to make it go off center. DO NOT OVER TIGHTEN SCREWS.	N/A
6	Reinstall the black plastic cover which was removed in step 2.	N/A
7	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!