

Part#	GR20FFD61A	Application	06~10 Toyota RAV4 – Low Bumper Billet Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Screws	6	8×1 1/4"
	2	U-Nuts	6	8#	4	Flange Brackets	6	

Install Notes: Overlay



Replacement




Drill



Cut



Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	N/A
3	Test fit the grilles into the bumper openings. Slide the screws into the tabs on the billets. Slide the u-nuts onto the flange brackets provided.	N/A
4	Center one of the billets into the opening. From the back of the bumper cover; secure the flange brackets to the screws. Repeat this process on the other billet. Access to the back of the bumper cover is limited. It may be necessary to use a long screwdriver to push the flange brackets into place.	N/A
5	Make sure the billet grille is centered and tighten the fasteners. but do not over-tighten.	N/A
6	Reinstall the black plastic cover which was removed in step 2.	N/A
7	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!