



# PATENT PRODUCT

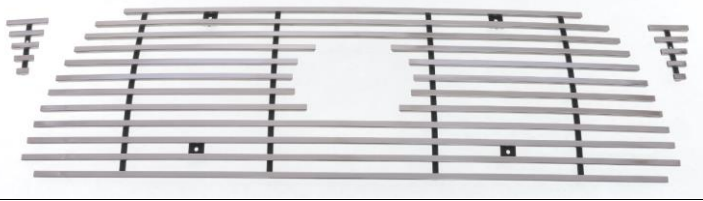
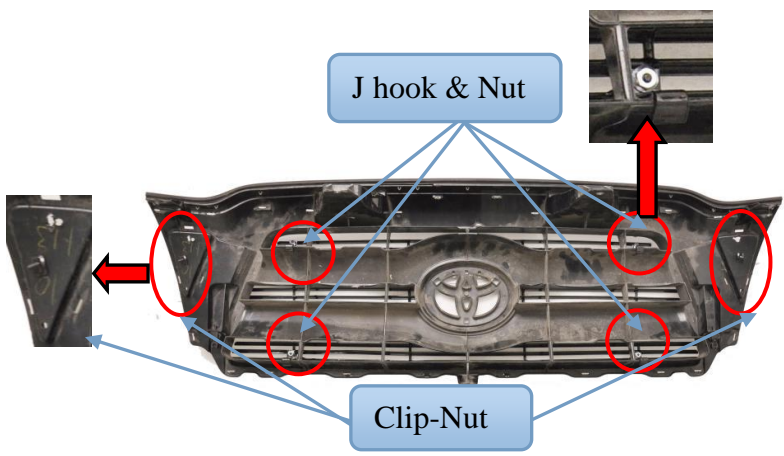

## Grille Installation Instruction

Rev. 190601

|              |                    |                    |   |
|--------------|--------------------|--------------------|---|
| <b>Part#</b> | GR20FFD56<br>C/J/S | <b>Application</b> | <b>For 2005-2010 Toyota Tacoma 1 PC Center &amp; 2 PCS For Side Holes</b> |
|--------------|--------------------|--------------------|---|

| <b>Parts List</b> | Item | Part Name     | QTY | Description     | Item | Part Name | QTY | Description |
|-------------------|------|---------------|-----|-----------------|------|-----------|-----|-------------|
|                   | 1    | Billet Grille | 3   | Stainless steel | 4    | Bolts     | 4   | 6-32x1.5"   |
|                   | 2    | Screws        | 2   | 8#x1"           | 5    | Lock Nuts | 4   | 6-32        |
|                   | 3    | Clip-Nuts     | 2   | 8#              | 6    | J hook    | 4   | /           |

**Install Notes:** Overlay  Replacement  Drill  Cut

| Step | Description  | illustration   |
|------|--|--|
| 1    | Identify the grille & hardware with parts list.  |    |
| 2    | Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.  |  |
| 3    | Center the 2 small grilles onto the opening of the factory grille, mark and drill two holes according to the position of weld nuts on the rear of the grille. Be sure the screws are through the OEM grille shell. |  |
| 4    | Center the center grille into the opening of the factory grille shell. Be sure the bolts are through the OEM grille shell.   |  |
| 5    | Secure the center grille using 4 J hooks and lock nuts from the back side of the grille shell.<br>Secure 2 small grilles using two clip-nuts from the back side of the grille shell.                               |  |
| 6    | Make sure the grille is centered and tighten the fasteners.  |  |
| 7    | Reinstall the black plastic cover which was removed in step 2.   |  |
| 8    | Installation completed!!!  |  |

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!