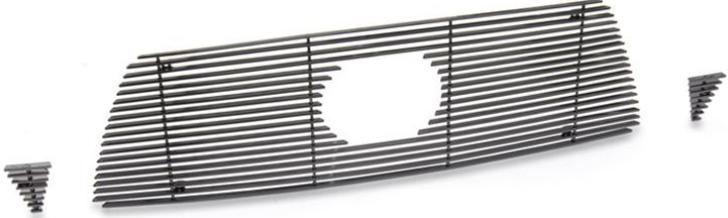# Grille Installation Instruction

Rev. 180301

| Part# | GR20FFD56A/H | Application | For 2005-2010 Toyota Tacoma 1 PC Center & 2 PCS For Side Holes |
|---|---|---|---|

| | Item | Part Name | QTY | Description | Item | Part Name | QTY | Description |
|---|---|---|---|---|---|---|---|---|
| **Parts List** | 1 | Billet Grille | 3 | Aluminum | 5 | Truss Head Screws | 2 | M4×30 |
| | 2 | "Z" Tabs | 8 | | 6 | Truss Head Screws | 2 | M4×20 |
| | 3 | Flat Tabs | 2 | | 7 | Truss Head Screws | 2 | M4×35 |
| | 4 | Flange Nuts | 10 | | 8 | Truss Head Screws | 4 | M4×50 |

**Install Notes:** Overlay √   Replacement ×   Drill √   Cut ×

| Step | Description | illustration |
|---|---|---|
| 1 | Identify the grille & hardware with parts list. |  |
| 2 | Optional (for vehicles with black plastic cover under hood)，Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation. | |
| 3 | Carefully position billet grille over the grille shell. | |
| 4 | Hold Metal Bracket behind opening of grille shell and insert Phillips Machine Screw (from the front) through the Billet Grille hole and Metal Bracket; secure it with clips provided. | |
| 5 | FOR SIDE BILLET GRILLES: Carefully position left section of billet grilles over the left upper opening of the grille shell. Drill holes on the grille shell using 1/8″ bit. Secure the billet grille on the grille shell by using the screws provided. Repeat the process on the right upper opening of the grille shell. | |
| 6 | Make sure the billet grille is centered and tighten the fasteners. | |
| 7 | Reinstall the black plastic cover which was removed in step 2. | |
| 8 | Installation completed!!! | |

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
We are not responsible for any damage caused by the installation. Thank you for choosing our product!