



PATENT PRODUCT



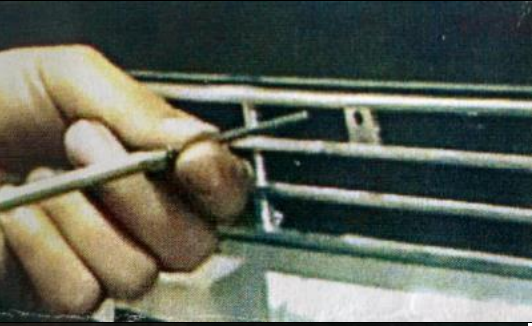

Grille Installation Instruction

Rev. 170801

Part#	GR20FEI88S	Application	For 2014-2017 Toyota Tundra Lower Bumper
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	3	Black Screws	2	8# × 2 "
	2	L Bracket	2	1/2 "	4	U-Clip Nut	2	8#

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Insert the bumper into the factory bumper opening. N/A	N/A
3	Take the two L-brackets and u-nut from the parts bag and install the u-nuts onto the L-brackets with the holes in the u-nuts aligning with the holes in the L-brackets.	
4	From the front of the billet grille take the two screws from the part bag and insert them through the billet bars and the small square tabs with a hole in the center that are welded to the back of the bumper billet.	
5	From underneath the vehicle take the two L-brackets with the u-nuts installed on them and place them onto the ends of the screws, the L-bracket will latch onto the lip of the factory bumper opening, tighten the two screws.	
6	Installation completed!!! N/A	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!