

Grille Installation Instruction

Rev. 180601

Part#	G	R20	FEI78A/H	Applica	ation	For 20	2014-2018 Toyota 4Runner Not For Limited Edition					
		Item	Part Na	me Q	TY	Descrip	tion	Item	Part Name	QTY	Description	
Parts Li	ist	1	Billet Grille		1 Aluminum			3	Bolt	4	6#-32x1 1/2"	
		2 Toggle Nut		4	6#-32							
Install Notes: Overlay Replacement												
Step	Description						illustration					
1	Identify the grille & hardware with parts list.							T.				
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.											
3	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille.Be sure the bolts are through the OEM grille shell.											
	Secure hillet grille using the toggle puts from the										V 82 (5.9)	
4	Secure billet grille using the toggle nuts from the back side of the OEM grille shell.								То	ggle Nuts & Bolts		
5	Make sure the billet grille is centered and tighten the fasteners.											
6	Reinstall the black plastic cover which was removed in step 2.											
7	Insta	allation	completed!!!									

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!