


Part#	GR20FED98A	Application	06~07 Toyota 4Runner – Low Bumper Billet Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	4	Nylon Lock Nuts	2	6-32
	2	Flat Washers	2	6#	5	Machine Screws	2	6-32×2"
	3	Flange Brackets	2	4"				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the license plate assembly from the vehicle. Test fit the billet into the opening.	
3	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	
4	Install a machine screw into each of the tabs welded to the billet insert. From the rear of the billet, install the flange brackets, washers and nuts (Only hand-tighten the nuts at this time).	
5	Re-center the billet in the opening. Tighten the screws until the billet insert is held snugly in place.	
6	Re-install the factory license plate assembly.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!