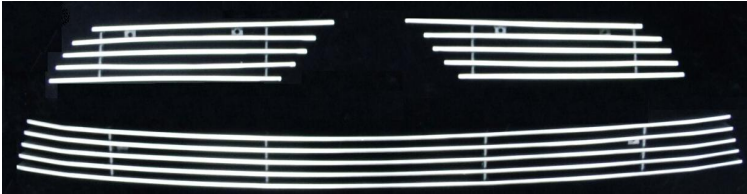


Part#	GR20FED97A	Application	06~07 Toyota 4Runner - Billet Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	3	Aluminum	4	Truss Head Screws	6	6-32X1.5 "
	2	Flat Washers	6	6#	5	Nylon Lock Nuts	6	6-32
	3	Flange Brackets	6					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Open the hood. Removal of the grille shell is not necessary but is easier to access for installation of the billet insert. At this time, remove the factory grille shell if needed.	
3	Test fit the lower billet into the opening. Install a machine screw into each of the tabs welded to the billet insert. From the rear of the billet, install a flange bracket, washer and nut (only hand-tighten the nuts at this time). Re-center the billet in the opening. Make sure the flange brackets wrap around the cross bar (there will sit at an angle). Tighten the screws until the billet insert is held snugly in place.	
4	Test fit the upper two billets into the openings (they will fit only one way). Repeat the installation of these billets as described in step 3. These flange brackets sit vertically.	
5	Re-install the grille shell onto the vehicle if it was removed.	
6	Installation is now complete!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!