



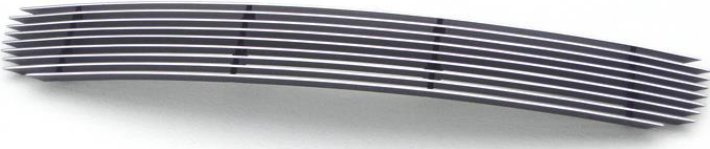
Grille Installation Instruction

Rev. 190801

Part#	T65469A/H	Application	For 2003-2007 Scion XA
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Studs	8	10#×2"
	2	Flat Tabs	4		4	Lock Nuts	8	10#

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove grilles from box and test fit the grilles first to identify the top grille from the bottom grille. They will only fit in one direction correctly.	
3	Place one stud through each of the welded tabs on the billet grille.	
4	Place a lock nut over each of the holes on the single hole flat tab.	
5	Where the stud come through the grille shell, place a tab in align with the stud and tighten. Tighten each of the studs evenly so as not to put the grille in a bind and not to make it go off center. DO NOT OVER TIGHTEN SCREWS.	
6	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!