




Grille Installation Instruction

Rev. 180801

Part#	GR20FED64A/H	Application	FOR 2007-2009 Toyota Tundra
-------	--------------	-------------	-----------------------------

Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Flange Nuts	7	6-32
	2	Screws	7	6-32X2"	4	"J" Tabs	7	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	Optional: Using factory instructions, remove the entire front grille shell.	
4	Position the Billet Grille onto grille shell cavity.	
5	Loosely attach the Billet Grille by holding the "J" Tabs behind factory grille shell and inserting the Screws (from the front) through the Billet Grille holes and "J" Tabs, secure them with Flange Nuts provided.	
6	Make sure the grille is centered and tighten the fasteners.	
7	Reinstall the black plastic cover which was removed in step 2.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!