


Part#	GR20FED59H	Application	07~09 Toyota Tundra – Low Bumper Billet Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	3	Aluminum	3	Truss Socket Tapping Screws	6	8# × 1 "
	2	U- Clip Nuts	6	8#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	N/A
3	Cut and remove the vertical center support from each of the 3 openings in the bumper.	N/A
4	Drill a 1/4" hole 3/8" in from the back edge of each opening on the left and right ends. Center the hole top to bottom. See photo below.	N/A
5	Install a tinner man clip onto the plastic edge over each of the holes that you just drilled. The flat side of the clip should be facing out. Align the hole in the clip with the hole in the plastic. Enlarge or slot the hole if they do not line up properly.	N/A
6	Center the grille insert in the opening and secure with screws from the backside. The screws will tighten into the clips that you installed in step 5.	N/A
7	Reach into the grille opening over the bumper to access the backside to tighten screws.	N/A
8	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!