





PATENT PRODUCT Grille Installation Instruction

Rev. 20200801

Part#	GR20FED54S	Application	For 2006 Lexus GS 300 / 2007 Lexus GS 350/450H / 2005-2007 Lexus GS 430
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	#1	Billet Grille	1	Stainless Steel	#3	Screws	4	8#X1"
	#2	U-Clip Nuts	4	8#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional: pop hood, remove the black plastic cover (on top of OEM grille) from vehicle. If you are still unable to access the rear, remove the grille shell according to factory manual.	
3	Install the U-clip nuts onto the tabs as shown.	
4	Secure billet grille using the U-Clip Nuts and Screws from the back side of the grille shell.	
5	Make sure the insert is centered and tighten the hardware.	
6	Reinstall the plastic cover with fasteners removed in Step 2.	
7	Installation completed.	

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!