




# Grille Installation Instruction

Rev. 181001

Part#	GR20FED54A/H	Application	For 2006 Lexus GS 300 / 2007 Lexus GS 350/450H / 2005-2007 Lexus GS 430
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Screws	4	8#X1"
	2	Clip Nuts	4	8#				

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	Center the grille into the opening of the factory grille shell.	
4	Take the screw and push it into billet grille weld tab hole, through honey comb then secure the grille using the Clip Nuts from the back side of the OEM grille shell.	
5	Make sure the grille is centered and tighten the fasteners.	
6	Reinstall the black plastic cover which was removed in step 2.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!