




Grille Installation Instruction

Rev. 190601

Part#	GR20FED53 A/H	Application	For 2006 Lexus GS 300 /2007 Lexus GS 350 /2005-2007 Lexus GS 430 /2007 Lexus GS 450H
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Kep Nuts	4	8#
2	Flat Tabs	4		4	Truss Head Screws	4	8×1 1/4"	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Place one screw through each of the welded tabs on the billet grille.	
4	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	
5	Place a tab behind the grille shell in line with where the screw comes through. Tighten each of the screws evenly so as not to put the grille in a bind and not to make it go off center.	
6	Make sure the billet grille is centered and tighten the fasteners.	
7	Reinstall the black plastic cover which was removed in step 2.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!