

Part#	GR20FED25A	Application	03~05 Toyota 4 Runner – Low Bumper Billet Grille
-------	------------	-------------	--

Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Truss Head Tapping Screws	2	8# × 3 "
	2	Flange Brackets	2		4	U-Clip Nuts	2	8#

Install Notes: Overlay



Replacement




Drill



Cut



Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the grille shell from the vehicle, besides you have enough room to install the billet grille.	N/A
3	Center the billet grille into the opening of the vehicle. Mark the portion of the welded tabs holes into the horizon bar of the bumper.	N/A
4	Take away the billet grille from the bumper and drill a small pilot hole into the horizon bar. Slide the U-nuts onto the flange brackets. Center the billet grille into the bumper. Place the screws through the tab holes and fasten with speed clips it used as a u-nut. Tighten all the hardware, but do not over-tight.	N/A
5	Mark sure the billet grille is center into the opening, re-install the grille shell.	N/A
6	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!