



Part#	GR20FED24J	Application	For 2003-2005 Toyota 4Runner
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	3	Stainless steel	5	Nylon Lock Nuts	6	6-32
	2	Washer	6	6#	6	Truss Head Screws	6	6-32 × 1.5"
	4	"J" Hook Tabs	6					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Open the hood. Removal of the grille shell is not necessary but is easier to access for installation of the billet insert. At this time, remove the factory grille shell if needed.	
3	Test fit the top billet into the opening with the shortest bar on top. Install a truss head screw into each of the tabs welded to the rear of the billet insert. From the rear of the billet, install a "J" hook tab, washer and nut (Only hand-tighten the nuts at this time). Re-center the billet in the opening. Make sure the "J" hook tabs wrap around the center cross bar. Tighten the screws until the billet insert is held snugly in place.	
4	Test fit the lower billets in the openings (they will fit only one way). Repeat the installation of the lower billets as described in step 2.	
5	Make sure the billet grille is centered and tighten the fasteners. but do not over-tighten.	
6	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!