



PATENT PRODUCT


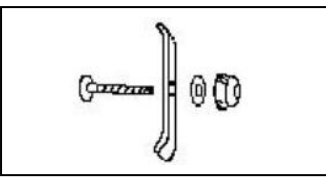
Grille Installation Instruction

Rev. 150116

Part#	GR20FEC97A	<i>Application</i>	01~04 Toyota Sequoia – Low Bumper Billet Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	4	Powder Coated Brackets	4	
	2	Flat Washers	4	6#	5	Button Head Screws	4	6-32x1.5"
	3	Nylon Lock Nuts	4	6-32				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	N/A
3	Center the billet grille into the opening of the factory grille shell. Insert a screw into each of the tabs welded to the rear of the billet insert. From behind install a bracket, a washer and Nylon lock nut. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	
4	Secure billet grille using the toggle nuts from the back side of the OEM grille shell.	N/A
5	Make sure the billet grille is centered and tighten the fasteners.	N/A
6	Reinstall the black plastic cover which was removed in step 2.	N/A
7	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!