



PATENT PRODUCT


Grille Installation Instruction

Rev. 180901

Part#	GR20FEC96C/S/J	Application	For 2003-2006 Toyota Tundra
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	3	Truss Head Screws	2	6-32 × 2 "
	2	Toggle Nuts	2	6-32				

Install Notes: Overlay ☒ Replacement ☐ Drill ☐ Cut ☐

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	Remove the grille from box and test fit the grille first to identify the top and bottom. The grille will only fit in one direction correctly.	
4	Place the grille into the factory opening shell, be sure to place it in the center of the bumper.	
5	Remove the attachment kit from the box. Using the screws and toggle nuts provided attach the grille to the shell.	
6	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
7	Reinstall the black plastic cover which was removed in step 2.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
We are not responsible for any damage caused by the installation. Thank you for choosing our product!