



Grille Installation Instruction

Rev. 150116

Part#	GR20FEC90A	Application	04~05 Toyota RAV4 - Billet Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	4	Truss Head Screws	4	6-32 × 2 "
	2	Tabs	4		5	Nylon Lock Nuts	4	6-32
	3	Washers	4	6#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	N/A
2	Remove the grille shell from your vehicle, exception of having enough space for your assembly.	N/A
3	Remove the billet grille from box and remove the plastic pack, put the grille on the factory grill, and make sure that it is centered on the grille shell.	N/A
4	Place screws through the welded tabs on the grille, and attach a plate tab, washer and nut on the end of each scerws.	N/A
5	Turn the nut so that it is vertical, and tighten. But not over-tighten!	N/A
6	Repeat above temp 3 and 4 complete installation.	N/A
7	If you removed the grille shell, re-install it on your vehicle.	
8	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!