


Part#	GR20FEC79A	Application	05~07 Toyota Sequoia - Billet Grille
-------	------------	-------------	--------------------------------------

Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	2	Aluminum	4	Truss Head Screws	4	6-32 × 1.5"
	2	"J" Hook Tabs	4		5	Nylon Lock Nuts	4	6-32
	3	Flat Nuts	3	10#	6	Truss Head Tapping Screws	3	10-24 × 1"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	There is 2 billet supplied. The top billet has 4 1/2" square tabs welded to the rear of the billet. Test fit this billet on the top of the Toyota logo. The other billet has 2 tabs welded at a 90' angle on the back. Test fit this billet between the bumper cover and Toyota logo (one side of the billet is shorter for the V-8 logo).	N/A
3	Open the hood of the vehicle. Insert a 1.5" machine screw into the tabs on the top insert. Slide a J hook, washer and Nylon lock nut from the back of the insert (thread the nuts by hand). Center the top billet. Wrap the J hooks around the plastic bars in the grille. Use a screwdriver and 5/16 wrench to snug the hardware down until the billet is held firmly in place.	N/A
4	Re-center the lower billet in it mounting location. Drill a 1/8" hole through the bumper cover aligned with the holes on the mounting tabs. Use the 10# screws and flat nuts to secure the billet in place.	N/A
5	Make sure the billet grille is centered and tighten the fasteners.but do not over-tighten.	N/A
6	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
We are not responsible for any damage caused by the installation. Thank you for choosing our product!