



PATENT PRODUCT Grille Installation Instruction

Rev. 20200901

Part#	T65215C&J&S	Application	For 2007-2009 Toyota Camry Not For SE
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	#1	Billet Grille	1	Stainless Steel	#3	Nuts	4	
	#2	Washers	4					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the 2 screws that hold the top portion of the front fascia to the core support. (Fig 1) .	
3	Remove the 2 push clips that hold the top portion of the front fascia to the core support. (Fig 2) .	



4	Remove the bolt that holds the center of the front fascia to the core support. (Fig 3) .
5	Rock the top portion of the front fascia forward to gain access to the backside of the factory grille shell.
6	There are 16 clips that hold the factory grille shell and most should come undone by pulling out on the grille shell, some of them may need to be unclipped from the backside and then remove the factory grille shell from the front fascia. (Fig 4) .
7	Install the screws into the tabs on the backside of the billet grille. Center the billet grille into the bumper opening.
8	Coming in through the factory grille shell opening install the powder coated brackets over the screws and hold in place using the washers. The grille must first be installed onto the vehicle then the powder coated brackets placed over the screws.
9	Make sure the insert is centered and tighten the hardware.
10	Reinstall the plastic shroud with the fasteners removed in Steps 2-6.
11	Installation completed.

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!