



PATENT PRODUCT


Grille Installation Instruction

Rev. 130501

Part#	GR20FEA50S	Application	For 2007-2009 Toyota Toyota Tundra TOP PANEL
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Parts List	Item	QTY	Part Name	Description	Item	QTY	Part Name	Description
	1	2	Screw	8#x1"	2	2	Flat Nut	8#

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Align & Center Billet Grille into opening. Then mark home locating on vertical bars.	N/A
3	Drill a 3/32 hole in the marked locations .	N/A
4	Insert the #8 screws through the holes you drilled.	N/A
5	Re-Align Billet Grille and thread with provided flat nuts.	N/A
6	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!