



# PATENT PRODUCT


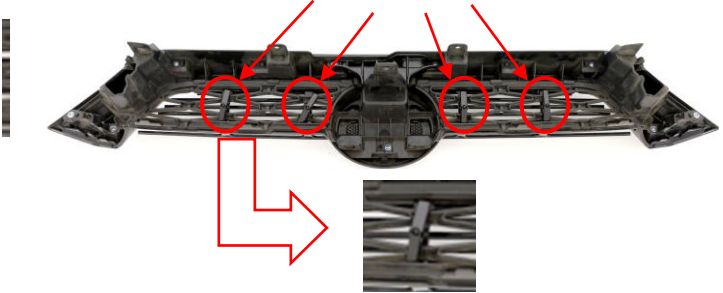
## Grille Installation Instruction

Rev. 200801

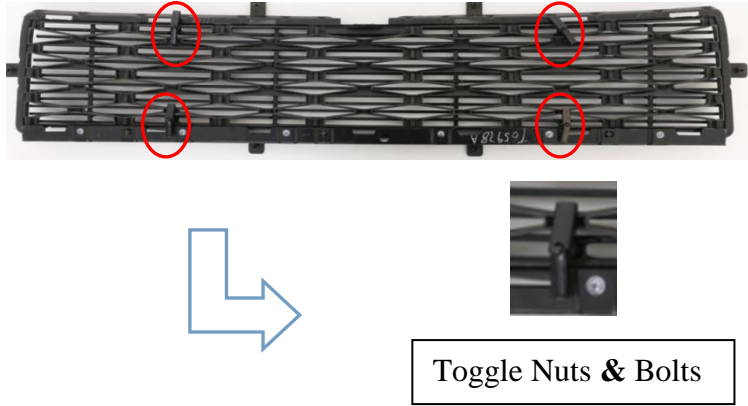

<b>Part#</b>	GR20FAB78S	<b>Application</b>	For 2014-2019 Toyota 4Runner Not For Limited Edition
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
<b>Parts List</b>	1	Billet Grille	3	Stainless steel	3	Bolt	4	6#-32x1 1/2"
	2	Toggle Nut	8	6#-32	4	Bolt	4	6#-32x1"

**Install Notes:** Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	Start with the upper pieces. Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	
4	Secure billet grille using the toggle nuts from the back side of the OEM grille shell.	<div style="text-align: center; border: 1px solid black; padding: 5px; margin-bottom: 10px;">Bolts &amp; Toggle Nuts</div> 

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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5	<p>Continue to the lower piece. Secure billet grille using the toggle nuts from the back side of the OEM grille shell.</p>	 <div style="border: 1px solid black; padding: 5px; display: inline-block; margin-top: 10px;">Toggle Nuts &amp; Bolts</div>	
6	<p>Make sure the billet grille is centered and tighten the fasteners.</p>		
7	<p>Reinstall the black plastic cover which was removed in step 2.</p>		
8	<p>Installation completed!!!</p>		

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