



PATENT PRODUCT


Grille Installation Instruction

Rev. 190301

Part#	GR19HGF14C/S/J	Application	For 2007-2009 Saturn Aura		
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	4	Kep Nuts	2	1/4-20UNC
	2	2-Hole Tabs	2		5	Hex Bolts	2	1/4-20UNCX3/4"
	3	Flat Nuts	2	8#	6	Screws	2	8#X1"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove 5 bolts across the top edge of the factory grill with a 10mm socket. Remove 2 Phillips head screws, one on each corner. Remove 2 small hex head screws with a 9/32" socket, one on each corner.	
3	Reach behind the grill and release the plastic locking tabs around the perimeter of the grill opening with a flat blade screwdriver. Push the grill insert towards the vehicle and it will pop off of the backside of the urethane bumper. There are a total of 11 tabs. Start by releasing the tabs on the left and right sides of the grill, and then proceed to the tabs along the bottom edge.	
4	Remove the factory grill insert completely	
5	If you have a light colored vehicle, we recommend painting the tabs with flat black paint as they may be visible after the new grill is installed. DO NOT CUT OFF THE TABS.	
6	Center the grill billet grill in the opening, allowing it to rest on the bottom. The grill should be approximately 1/8" behind the front edge of the opening.	
7	Drill a 1/4" hole through the sheet metal support behind each of the upper mounting tabs and secure them with the supplied bolts and nuts. See photo 1.	
8	Drill a 3/16" hole through the plastic tab beneath each of the two lower mounting brackets and secure them with the supplied pan head screws and flat nuts. See photo 2.	
9	Close and latch the hood gently making sure that there is proper clearance.	
10	Installation completed!!!	

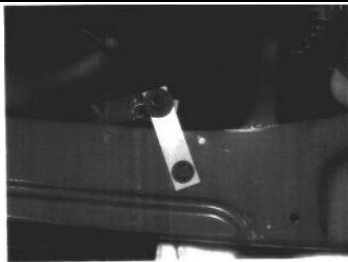


Photo 1

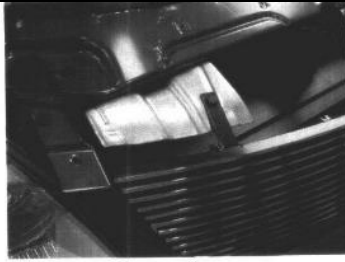


Photo 2



Photo 3

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!