



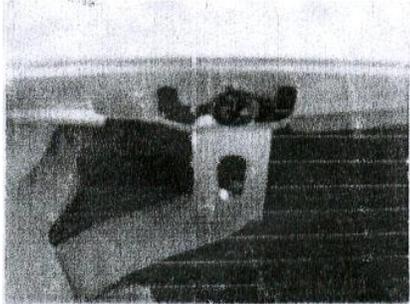
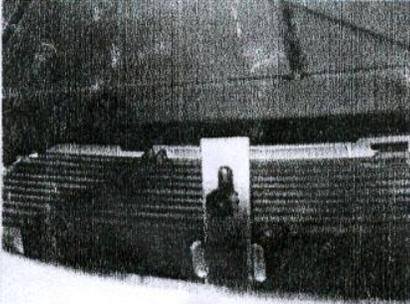
# PATENT PRODUCT Grille Installation Instruction

Rev. 20201101

<b>Part#</b>	S87613C&J&S	<b>Application</b>	For 2006-2007 Saturn Vue Not For Red Line
--------------	-------------	--------------------	---

Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	#1	Billet Grille	1	Stainless Steel	#4	Truss Head Screws	2	8-32x3/4"
	#2	Kep Nuts	2	1/4#	#5	U-Clip Nuts	2	1/4#
	#3	Hex Bolts	2	1/4-20X3/4"	#6	2-Hole Tabs	2	

**Install Notes:** Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the upper grill to gain access to the backside of the bumper opening.	
3	Remove the factory plastic insert in the bumper opening by squeezing the top and bottom edges towards one another and pulling it straight out.	
4	Install the (2) supplied clips onto the ends of the (2) supplied mounting brackets that have the round hole.	
5	Attach the (2) brackets that you just made to the slots in the top edge of the bumper opening as shown.	
6	Slide the (2) tabs on the bottom edge of the grill into the (2) slots in the bottom edge of the bumper opening and lean the top of the grill back into the opening being careful not to scratch the front of the bumper as the top mounting brackets slide into the opening.	
7	Reach behind the bumper grill insert from the upper grill opening and attach the upper mounting brackets on the grill to the brackets that you installed on the vehicle using the supplied nuts and bolts as shown.	
8	Make sure the insert is centered and tighten the hardware.	
9	Reinstall the plastic shroud with the fasteners removed in Steps 2-3.	
10	Installation completed.	

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!