
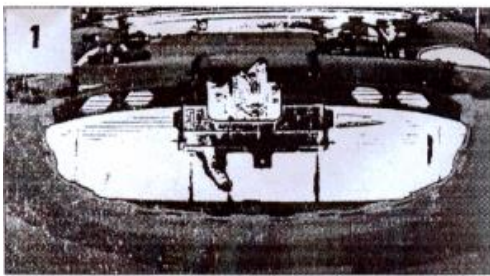


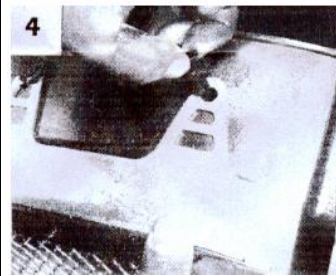
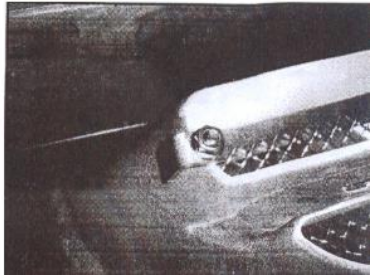


Part#	GR19GFD90 T/H	Application	For 2006-2009 Buick Lucerne Not for Super Model
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	3	Stainless steel	4	Studs	2	6-32×2"
	2	Keop Nuts	8	6-32	5	Washers	8	
	3	'L' Tabs	2		6	Plastic Fasteners	4	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the 8 plastic rivets securing the radiator cover by pressing on rivet center. Remove the 6 plastic retainer clips from top of grille and near head lights. Use a flat screwdriver to compress pressure clips on lower grille radius.	
3	With grille out, cut the two, top left and right, side clips on bumper (1-3). Fasten top steel plate using the provided nuts and washers. Position the grille into place using the bumper slot as guides. Fasten lower plastic retainer and grille to lower bumper using four plastic fasteners. Place upper steel retainer on studs with washers and 6-32 kep nuts. Tighten these down.	
		  
4	Using the factory clips, place the four clips into bracket holding the grille to the vehicle (4). Replace plastic cover on motor.	
5	Center the mesh grille into bumper openings from the front side. From behind the bumper; Thread a stud in each nut welded to the grille. On each stud; place an L bracket, flat washer, and a kep nut. Make sure that the brackets wrap around the factory plastic and hold snug to prevent slipping.	 
6	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
7	Reinstall the black plastic cover which was removed in step 2.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!