

Part#	GR19FGF18A	Application	07~09 Saturn Sky - Billet Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	2	Aluminum	3	Fully Threaded Studs	4	1 1/4" 10-24
	2	Flat Washers	4		4	K-Lock Nuts	4	10-24

Install Notes: Overlay



Replacement

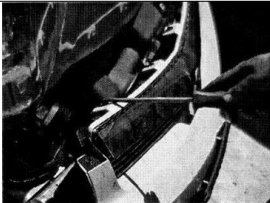


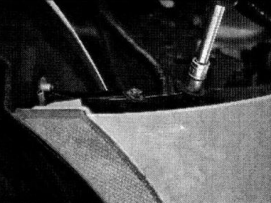
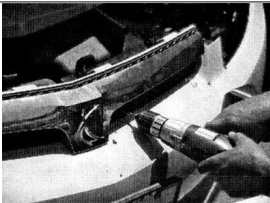
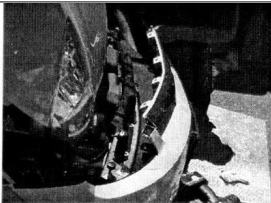


Drill



Cut



Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove all bolts and clips that hold the upper portion of the front fascia to the vehicle. Figure 1.	 
3	Remove the four bolts from the top of the wheel well; there is two on each side. Figure 3 & 4.	 
4	Center the billet inserts into the each of the two upper openings and mark and drill the mounting holes. Figure 5. Gently rock the front fascia forward to gain access to the backside. Figure 6.	 
5	Install the fully threaded studs into the threaded tabs on the backside of each of the billet grilles.	
6	Center each of the billet grilles into the factory grille shell openings.	
7	Place a flat washer over each of the fully threaded studs and hold in place using the k-lock nuts.	
8	Re-center the billet grilles and secure all hardware.	
9	Reattach the front fascia to the vehicle using the hardware from steps 1 & 2	
10	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!