



PATENT PRODUCT

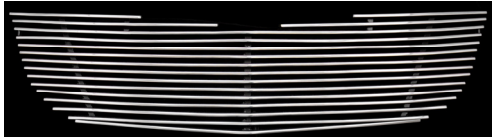


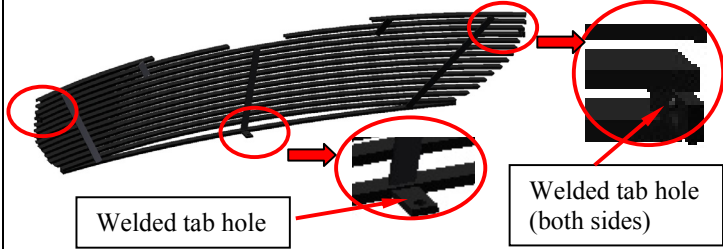

Grille Installation Instruction

Rev. 130101

Part#	GR18HFE25A	2004-2008 Chrysler Crossfire Main Upper
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Grille insert	1	15 Bars	3	Lock nut	3	6#-32
	2	Truss head bolt	3	6#-32 x1"	4	Cable Tie	8	L=205mm

Install Notes:
 Overlay Replacement
 Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the OEM plastic grille from the vehicle. <u>Note: If the space is too narrow to allow access to the rear of the grille shell, it is better to remove the OEM front bumper from the vehicle.</u>	
3	Centre the billet grille insert to the opening from front side.	
4	Use billet grille as a template, mark & drill 3 holes on the OEM front bumper according to the location of the welded tab holes on the billet grille.	
5	Secure the billet grille to the drill holes with bolts & nuts.	N/A
6	<u>If present, re-install the OEM front bumper with the billet grille onto the vehicle.</u> Installation completed!!!	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!