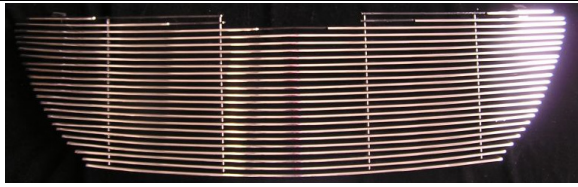

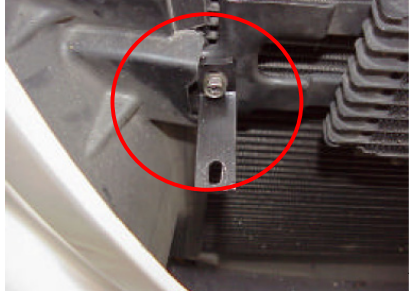



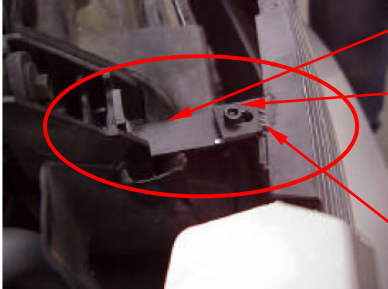

Part#	GR18HEC11A	2004-2006 Chrysler Pacifica Main Upper
-------	------------	--

Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille insert	1	23 bars	4	Truss head screw	2	8#X 3/4"
	2	L shape bracket	4	/	5	Button Head Screw	4	10-24 X 1"
	3	U-clip	2	8#	6	K-Nut	4	10-24

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Hood up, and remove the OEM grille from vehicle.	N/A
3	Attach the 4 L shape brackets to the vehicle. As shown on figure 1 & 2.	  <p style="text-align: center;">Figure 1 <span style="margin-left: 200px;">Figure 2</span></p>
4	<b>For the upper L shape brackets:</b> You will need to drill a small pilot hole into the radiator support to attach the (2) upper L brackets. Center the L bracket, and then drill the hole. Secure the bracket using the #8 truss head screws & U-clips, as shown on figure 1.	
5	The bottom L brackets pick up factory mounting points, as shown on figure 2.	
6	Center the billet grille onto the opening, line up the L brackets with the grille and then tighten fasteners.	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

Part#	GR18HEC11A	2004-2006 Chrysler Pacifica Main Upper
Step	Description	illustration
7	Secure the billet grille to the L brackets through 4 mounting tabs (welded on the billet grille) using the bolts and k-nuts. As shown on figure 4.	 <p>L bracket Bolt &amp; K-Nut Mounting tab</p>
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!