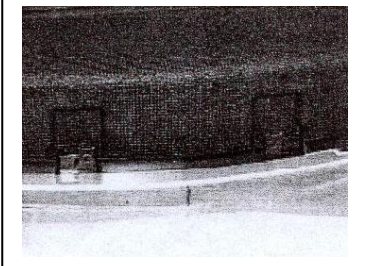
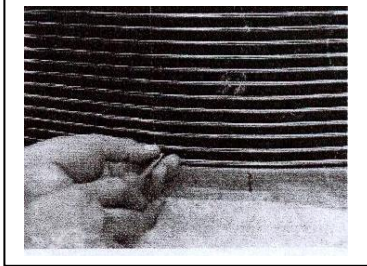
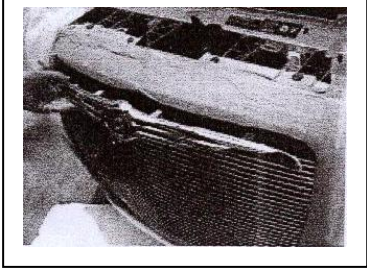



Part#	GR18HEC00L	Application	05~10 Chrysler 300/300C - Billet Grille					
Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	4	Keq Nuts	4	1/4" -20
	2	L Brackets	4		5	U-Clip Nuts	2	M4
	3	Button Head Screws	4	1/4 " -20 × 1 1/2"	6	Truss Socket Tapping Screws	2	8×1"
Install Notes: Overlay <input type="checkbox"/> Replacement <input checked="" type="checkbox"/> Drill <input type="checkbox"/> Cut <input checked="" type="checkbox"/>								
Step	Description			illustration				
1	Identify the grille & hardware with parts list.							
2	Pop Hood, remove plastic shroud at the top and set fasteners aside, and remove the stamping strip from automotive.							
3	Optional: Using factory instructions, remove the entire front grille shell.							
4	<p>Tape off the grille shell with a light masking tape, to avoid scratching grille shell emblem. See figure 1. Once you have taped the surface of the grille shell, you are now ready to make your first cut. Your first cut should be made as shown in figure 2. Cut a straight line on the outer edge even with the inner section of the grille shell. You want to cut the Chrysler emblem away from the grille shell. Next cut out the vertical bars in the grille shell, be careful not to cut into the chrome. Remember always cut less, you can always cut more if needed. You can now discard everything but the Chrysler grille shell emblem. You will re-install after billet grille has been installed. Also in figure 3 you will notice that the back side of the emblem has a small lip that protrudes out of the emblem grind this down slightly. This will allow the emblem to sit flush against the billet grille. Be careful not to cut too much or the billet grille will not secure to the billet.</p>							
	<p>Figure 1</p>		<p>Figure 2</p>		<p>Figure 3</p>			
5	Attach each of the L brackets to the top of the billet grille. To identify which L bracket goes where, place the Chrysler emblem up to the top of the billet grille. The L brackets will line up with the holes on the emblem. The L bracket will bend toward the vehicle.							

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

Part#	GR18HEC00L	Application	05~10 Chrysler 300/300C - Billet Grille
6	<p>Place the U-clip nuts over the plastic lip of the lower section of the grille opening. Place the billet grille into the grille opening of the vehicle. Attach the lower section of the billet grille to the vehicle, using the two #8 screws secure to the lower lip where the U-clip nuts were placed.</p>		
			
7	<p>Place the emblem onto the billet grille and secure the emblem to the grille and to the vehicle from the back side of the billet grille.</p>		
8	<p>Make sure the billet grille is centered and tighten the fasteners.</p>	N/A	
9	<p>Reinstall the plastic shroud with the fasteners removed in Step 2.</p>	N/A	
10	<p>Installation completed!!!</p>		

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!