

Grille Installation Instruction

Part#	GR18GFF36H A		Appl	DDIICATION		7~09 Chrysler 300 Mesh Low Bumper Grille (Cover og Light)						
	I	ltem	Part Na	me	QTY	Descript	ion	Item	Part	Name	QTY	Description
Parts Lis	st	1	Mesh Grille		2	Stainless ste	el	3	Truss Head T	apping Screws	6	8×5/8″
		2	2 Hole L Template		1							
Install Notes: Overlay $\boxed{\times}$ Replacement $\boxed{}$							D	rill 🗸	Cut	×		
Step	Description							illustration				
1	Identify the grille & hardware with parts list.) (
2	Raise the vehicle to a comfortable working level and place the vehicle on jack stands.Remove the lower cover underneath the bumper cover. Remove the 7mm hex head screws across the bottom edge (A), the six plastic push pins (B), in each wheel well openings and the two 10mm hex bolts (C). The lower panel can now be removed.											
3	From underneath the vehicle, remove the two retaining clips that secure each factory lower vent insert to the bumper cover. Use a flat blade screwdriver to push the clips straight up to remove.											
3	Pull the vent inserts out and slide the outer mounting tab out of the slot in the bumper cover to remove (not reused, Touring or Limited model shown).						er	The second secon				
4	Cut out the supplied template and align it into the bottom of the driver side bumper cover recess. Once properly aligned, tape it into place and mark the hole locations with an awl or similar pointed tool. Remove the template and flip it over and repeat the procedure on the passenger side bumper cover recess.Use a 9/64" drill bit to drill through the marks made in the bumper cover						er		5		5	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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5	Remove the three ph driving light and remo the bumper cover. Di place the lights in a s reinstallation.	ove the driving li sconnect the wi	aining each ghts from ring and				
6	Align the mesh sections over the back of the frames and use a vise grips or pliers to bend the securing tabs over against the mesh to retain it. You will need to bend the upper retaining tabs at both relieved slots (as shown). Start by bending the tab closest to the hole (A) slightly more than 90 degrees. Bend the tab at the slot closest to the frame (B) slightly more than 90 degrees. Make sure you fold the tabs back towards the side that the mesh is secured to.						
7	Align and center the mesh inserts into the lower bumper cover. Once the mesh sections are centered in the recess openings, use a 3/32 ["] drill bit to drill through the center of the upper tab mounting holes for future 5/8 ["] Truss Head Tapping Screw installation.Install the supplied 5/8 ["] Truss Head Tapping Screws into the upper mounting tabs to secure the mesh and frame section to the bumper cover.						
8	Make sure the billet grille is centered and tighten the fasteners.						
9	Installation completed!!!						

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