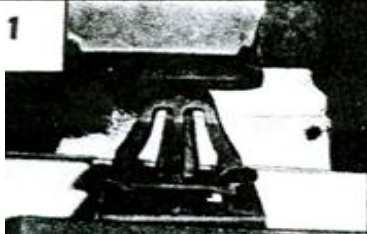


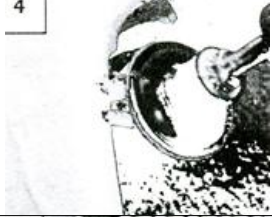




| | | | |
|-------|------------|-------------|---|
| Part# | GR18GFE27T | Application | 07~09 Chrysler Aspen – Main Upper Stainless Steel Mesh Grille |
|-------|------------|-------------|---|

| Parts List | Item | Part Name | QTY | Description | Item | Part Name | QTY | Description |
|------------|------|--------------|-----|-----------------|------|-----------------|-----|-------------|
| | 1 | Mesh Grille | 1 | Stainless steel | 5 | L Brackets | 4 | |
| | 2 | Screws | 4 | 10-24 × 2 1/2" | 6 | Nylon Lock Nuts | 8 | 10-24 |
| | 3 | Flat Washers | 4 | | 7 | Phillips Screws | 4 | #8 × 3/4" |
| | 4 | Flat Nuts | 4 | 8# | | | | |

Install Notes: Overlay Replacement Drill Cut

| Step | Description | illustration |
|------|--|--|
| 1 | Identify the grille & hardware with parts list. | |
| 2 | Open the hood and remove six plastic fasteners securing the radiator cover. Remove two 13mm bolts along the top of the grille. Use needle nose pliers to release four plastic clips (1) along the bottom of the grille (from behind). |  |
| 3 | Apply masking tape to the chrome edge around the factory grille. Cut the center cross bars from the grille; cut approximately 1/2" inside the outside border (2). Remove the center bars from the factory grille (3). |   |
| 4 | Use a die grinder to file 1/16" to 1/8" off the cut crossbar ends (the four cut bars next to the headlights). This will allow the frame on the new mesh grille to sit flush into the opening (4). File material in intervals; while test fitting the mesh grille in place. This will help achieve the desired fitment. |  |
| 5 | Center the grille in place. Install an L bracket, washer and nut on each stud. Wrap the L brackets around the edge of the grille (5). Adjust the grille to the desired fit; drill a 1/8" hole aligned with the mounting tabs (6). Use the #8 screws and flat nuts to secure the mounting tabs. |   |
| 6 | Make sure the billet grille is centered and tighten the fasteners. but do not over-tighten. | N/A |
| 7 | Re-install the grille assembly and radiator cover. | N/A |
| 8 | Installation completed!!! | N/A |

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!