

Grille Installation Instruction

Rev. 141001

Part#	GR18	R18FFC01A Application 11 - On Chrysler 300 / 300C Lower Bumper								
Parts List	Item	Part N	lame	QTY	Description	Item	Part Name	QTY	Description	
		Mesh Grille		1	Stainless steel	3	Flat Nuts	2	8#	
	2	2 Phillip Screws		2	8#X 3/4"					
Install Notes: Overlay V Replacement × Drill V Cut ×										
Step		Description					illustration			
<u>Step 1</u>	lder	Identify the grille & hardware with parts list.								
Step 2: Remove the front Bumper	he Ste	Step 2-1: Pop hood, Remove 8 clips on the Plastic Cover Step 2-3: Remove 10mm Bolt on the inner Fender					Step 2-4:Remove 7 Screws from Underneath of the Factory Front Bumper Step 2-6: Remove front bumper and unclip the			
	Ste	Step 2-5: Pull Side Fender outward to Unclip.					Electric Wire from the Fog Lights.			

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Step 3: Remove the **OEM lower** grille shell from front bumper.



Remove 2 Clips on the Bumper Support and remove the honeycomb plastic.



Step 4-1: Center the billet grille into the opening from front side.



Step 4-2: Use the billet grille as a template, mark the location of the welded tab holes on the lip of bumper opening.

Step 4: Billet grille insert installation



Step 4-3: Drill (2) holes on the lip of the Step 4-4: Center the billet grille again, and fasten bumper opening according to the marks



the billet grille with the screws & flat nuts.

Step 5: Re-install the the OEM lower grille shell which was removed in step 3.

Step 6: Re-install the front bumper to the vehicle with the billet grille insert.

Step 7

Installation completed!!!



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