

## Grille Installation Instruction

Rev. 190501

Part# GR18FEC12A/H Application For 2004-2006 Chrysler Pacifica

	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Billet Grille	1	Aluminum	3	Slotted Studs	4	10-24×3″
	2	Kep Nuts	4	10-24	4	"U" Tabs	2	
Install Notes: Overlay V Replacement × Drill × Cut ×								

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Step	Description	illustration					
1	Identify the grille & hardware with parts list.						
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.						
3	Place each of the fully threaded studs into the tapped tabs on the back side of the billet grille.						
4	Place the bumper grille into the bumper opening of the vehicle.						
5	Center the bumper grille, and then from the under side of the vehicle place the tabs over the studs.						
6	Secure the grille using the kep nuts. Be sure the grille is centered						
7	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.						
8	Reinstall the black plastic cover which was removed in step 2.						
9	Installation completed!!!						

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!