




Grille Installation Instruction

Rev. 190101

Part#	GR16HEA01A/H	Application	For 2005-2008 Pontiac Vibe
--------------	--------------	--------------------	----------------------------

Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	3	Aluminum	5	Washers	4	6#
	2	Screws	4	8# X 2"	6	Nylon Lock Nuts	4	6-32
	3	Screws	4	6-32 X 2"	7	Flat Brackets	4	
	4	Flat Nuts	4	8#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the grille shell from the vehicle.	
3	Take out the factory billet grille and hardware from the package. You must be care of doing for protecting the surface of the factory grille from being scratched and damaged. Because the surface is polished and its very bright.	
4	Now install the center insert. Center it into the opening of the shell, and place the #6×2" bolts from the holes of the tabs welded to the rear of the billet grille. Fasten it using the 6# nuts from the back. But do not tighten.	
5	Next install the inserts of the side. Center the billet grille into the shell, and mark the position of the holes on to the plastic of the shell for drilling.	
6	After drilled, re-install the factory grille and fasten hardware from the rear of the shell using the #8×2" self-tapping screws and flat nuts.	
7	Make sure the grille is centered and tighten the fasteners. But not over-tighten.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!