



PATENT PRODUCT


Grille Installation Instruction

Rev. 200801

Part#	GR14HGI91C	<i>Application</i>	For 2002-2004 Nissan Altima
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille insert	2	Stainless steel	6	Lock Washers	2	1/4"
	2	Mounting Clips	2		7	Stud	2	6-32x2"
	3	Hex Bolts	2	1/4"-20x3/4"	8	Kep Nuts	2	6-32
	4	Nut	2	1/4"-20	9	U-Clip Nut	8	8#
	5	Screws	8	8#X3"	10	Flat tab	4	With 2 holes

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Start with the upper section. Attach the two #6-32UNCx2"studs to the bottom brackets	
4	Now place the billet insert bottom first in to the opening with the studs going through the factory holes and then securing to the lip directly behind the factory mounts using the brackets provided (be sure that the billet grille is centered and fits to your liking before tightening). Now using the factory mount and hardware, secure the top portion.	
5	Move on to the lower section. Place screws through the welded aluminum tabs on the grille. Hold the billet grille up to the opening of the factory shell. Secure the grille with flat tab and U-Clip Nut from the back of OEM grille shell.	
6	Make sure the billet grille is centered and tighten the fasteners. But do not over-tighten.	
7	Reinstall the black plastic cover which was removed in step 2.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!