



PATENT PRODUCT

Grille Installation Instruction

Rev. 20210401

Part#	N86483C&J&S	Application	For 2007-2011 Nissan Versa
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	#1	Billet Grille	1	Stainless Steel	#4	Allen Head Bolts	4	1"
	#2	Speed Clips	2		#5	Powder Coated Brackets	2	
	#3	Screws	2	8#	#6	K-Lock Nuts	4	

Install Notes:
 Overlay ☐
 Replacement ☒
 Drill ☒
 Cut ☒

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Tape off the around the center section of the bumper just behind where the Nissan logo was located on the factory grille shell.	
3	Using a die grinder remove the lower tab from the bumper center section.	
4	Tape off around the bottom of the bumper center section and mark a line where the center section and bumper meet. .	
5	Use a die grinder to carefully cut along the line made in Step 4 .	
6	Once you have separated the bumper from the center section remove the center section from the vehicle.	
7	Center the billet grille into the factory grille shell opening and mark and drill the lower mounting holes.	
8	Secure the lower portion of the billet grille to the vehicle using the #8 Screws and Speed Clips.	
9	Loosely attach the Powder Coated Brackets to the upper mounts of the billet grille using the Allen Head Bolts and K-Lock Nuts.	
10	Line the Powder Coated Brackets up with factory mounting points and hold in place using the Allen Head Bolts and K-Lock Nuts.	
11	Make sure the insert is centered and tighten the hardware.	
12	Reinstall the plastic shroud with the fasteners removed.	
13	Installation completed.	

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!