



# PATENT PRODUCT

## Grille Installation Instruction

Rev. 190801

<b>Part#</b>	GR14HED22 C/S/J	<b>Application</b>	For 2004-2007 Nissan Armada /2004-2007 Nissan Titan
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
<b>Parts List</b>	1	Billet Grille	3	Stainless steel	3	Screws	10	8# ×5/8"
	2	U-Clip Nuts	10	8#				

**Install Notes:** Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	N/A
2	Remove the factory grille shell from the vehicle.	
3	Carefully remove the painted plastic section from the grille shell. To do this you will need to push the tabs to release.	
4	Next you will need to remove the two plastic shield pieces that are behind the honeycomb section of the grille, to release push tabs.	
5	Now you are ready to cut out the three honeycomb sections front the grille shell, do this using a pneumatic die grinding tool. Cut out entire honeycomb section.	
6	Next smooth down the rough section just cut by using a pneumatic grinding tool or a flat file.	
7	Next place each of the billet inserts into each opening. Mark and drill into the plastic grille shell to secure tabs. Secure using the #8 screws and U-clip nuts. Be sure that each billet insert is centered before tightening down all the way.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!