



# PATENT PRODUCT

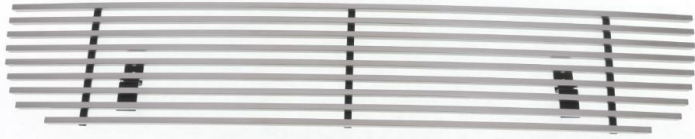
## Grille Installation Instruction

Rev. 180601

<b>Part#</b>	<b>GR14HED20S</b>	<i>Application</i>	<b>For 2001-2004 Nissan Frontier</b>
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
<b>Parts List</b>	1	Billet Grille	1	Stainless steel	3	Truss Head Screws	2	6-32x1.5"
	2	Nylon Lock Nuts	2	6-32	4	Powder Coated Brackets	2	

**Install Notes:** Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Place the billet in the factory bumper opening. Insert a machine screw in each bracket welded to the rear of the billet grille. Install a flange bracket so the bent edges face forward. These brackets wrap around the factory plastic cross bar and hold the billet in place.	
4	Center the billet insert in the bumper. Tighten the Nylon lock nuts.	
5	Make sure the billet grille is centered and tighten the fasteners.	
6	Reinstall the black plastic cover which was removed in step 2.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.  
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.  
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!