



PATENT PRODUCT

Grille Installation Instruction

Rev. 180401

Part#	GR14HED13S	Application	For 2004-2007 Nissan Armada/ 2004-2015 Nissan Titan		
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	4	Truss Head Screws	2	10-24x2"
	2	L Shape Tabs	4		5	Truss Head Tapping Screws	8	8x5/8"
	3	U-Clip Nuts	8	8#	6	Lock Nuts	2	10-24

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the plastic bumper shroud from the bumper.	N/A
3	Place the U-Clips on the short leg of the supplied hardware.	
4	Attach the short leg of the L shape tabs to the grille, using the #8 screws.	
5	Center the billet/SS. grille in the plastic shroud with the polished surface flush with the face of the shroud.	
6	Mark the location of the 4 slots in the long leg of the brackets on the plastic shroud. And the drill 1/8" hole in each of the marked location.	
7	Place the U-Clips over the (4) holes just drilled, and attach the grille assembly to the plastic shroud with the supplied #8 screws.	N/A
8	If your vehicle is equipped with a license plate holder perform the following 3 steps, otherwise skip to 9.	N/A
8-1	At each corner drill a 3/16" hole 1 3/4" from the outside top edges and 3/8" down from the top edges.	
8-2	Using a saw, remove the (2) raised bosses on the back of the holder.	
8-3	using the tab at the between of product and license plate holder	N/A

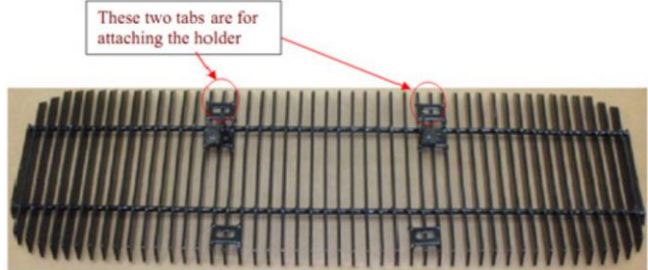
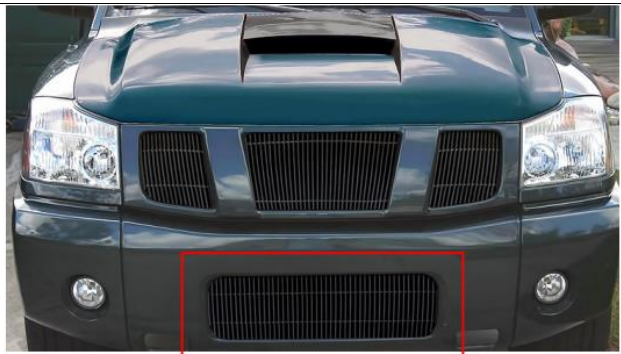
The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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9	Remove the (4) screws holding the billet grille to the brackets. And attach the holder using the supplied #10X2"bolts and nuts thru the bottom most tabs on the billet grille.		
10	Re-install the plastic shroud into the bumper.		N/A
11	Re-attach the grille to the brackets on the shroud.		N/A
12	Installation completely!!!		

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