

## **PATENT PRODUCT**

## Grille Installation Instruction

Rev. 180701

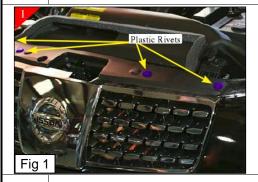
Part# GR14HED08C/J Application For 2004-2006 Nissan Maxima 1 PC Cover 2 Holes

Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	5	Lock Washers	2	1/4"
	2	Hex Bolts	2	1/4"-20×3/4 "	6	Screws	4	8#×3/4"
	3	Nuts	2	1/4"-20	7	Flat Nuts	4	8#
	4	Flat Washers	2	1/4"				

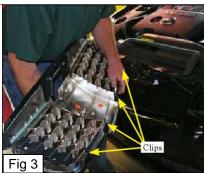
Install Notes: Overlay  $\times$  Replacement  $\sqrt{\phantom{a}}$  Drill  $\sqrt{\phantom{a}}$  Cut  $\times$ 

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Step	Description	illustration					
1	Identify the grille & hardware with parts list.						
2	Pop hood, remove (4) plastic rivets that hold the black plastic cover in place by prying up on the rivet. (Fig 1)						
3	Then remove (2) plastic rivets on grille shell shown above in "RED" by pushing in on the inner portion of the rivet to release. Then pry up to remove.(Fig 2)						

Located along the bottom of the stock grille shell there are (4) clips that need to be released, do so by squeezing or pulling up on them. Grille shell will be free at this point. You will not be using the stock grille shell for the rest of the install. (Fig 3)







Center the billet insert in the opening. The top mounting tabs should align with factory mounting holes (it may be necessary to slightly bend the brackets). Hold the billet insert firmly in place. Make sure it is centered. Mark the holes in the lower mounting tabs to the opening. Remove the billet insert and drill a 1/8"hole at each mark. Re-center the insert in the opening and use the #8 screws and flat nuts to fasten the lower mounting tabs. Attach the top mounting brackets using the bolts, nuts and washers.

- 6 Center the plastic header panel over the stock location. Drill a 1/4"hole through the two bumps on top of the header panel. Secure it using two of the factory plastic fasteners.
- 7 Make sure the billet grille is centered and tighten the fasteners. But do not over-tighten.
- 8 Reinstall the black plastic cover which was removed in step 4.
- 9 Installation completed!!!

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!