



PATENT PRODUCT Grille Installation Instruction

Rev. 20200901

Part#	N85402C&J&S	Application	For 2004-2006 Nissan Sentra All Models
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	#1	Billet Grille	1	Stainless Steel	#2	Truss Head Screws	2	8x3/4"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the plastic fasteners on top of the grille. Remove the plastic fasteners securing it to the bumper cover. Do not discard the fasteners. Remove the factory grille assembly.	
3	Center the billet insert in the opening. The lower brackets welded to the rear of the billet insert align with the two factory mounting holes on top of the bumper cover. The top mounting brackets align with the plastic cross section that sits behind the factory grille. Make sure the brackets align to these points. It may be necessary to slightly bend the brackets by hand so the brackets are at the proper angle. At this time a coat of black spray paint can be applied to the plastic area behind the billet grille. Be sure to carefully mask the car to prevent over-spray. Painting this area is not necessary on darker model vehicles.	
4	Re-center the billet into the opening. Use the factory fasteners to secure the lower mounting brackets to the top of the bumper cover. Carefully close the hood and check the clearance between the billet and the hood. Make sure the billet is correctly centered. Firmly hold the billet in place and mark the top mounting holes to the plastic cross section. Drill a 1/16" hole at each mark and fasten using the #8 Truss Head Screws.	
5	Make sure the insert is centered and tighten the hardware.	
6	Reinstall the plastic shroud with the fasteners removed in Step 2.	
7	Installation completed.	

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!