



Grille Installation Instruction

Rev. 180401

Part#	GR14HED02A/H	Application	For 2004-2006 Nissan Sentra All Models
-------	--------------	-------------	--

Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	2	Truss Head Screws	2	8x3/4"

Install Notes: Overlay



Replacement

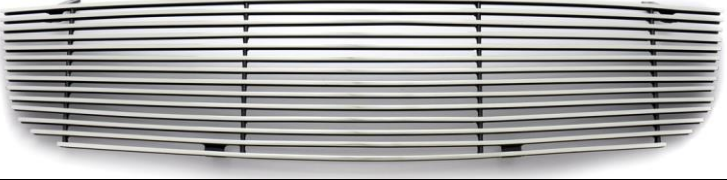


Drill



Cut



Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the plastic fasteners on top of the grille. Remove the plastic fasteners securing it to the bumper cover. Do not discard the fasteners. Remove the factory grille assembly.	
3	Center the billet insert in the opening. The lower brackets welded to the rear of the billet insert align with the two factory mounting holes on top of the bumper cover. The top mounting brackets align with the plastic cross section that sits behind the factory grille. Make sure the brackets align to these points. It may be necessary to slightly bend the brackets by hand so the brackets are at the proper angle. At this time a coat of black spray paint can be applied to the plastic area behind the billet grille. Be sure to carefully mask the car to prevent over-spray. Painting this area is not necessary on darker model vehicles.	
4	Re-center the billet into the opening. Use the factory fasteners to secure the lower mounting brackets to the top of the bumper cover. Carefully close the hood and check the clearance between the billet and the hood. Make sure the billet is correctly centered. Firmly hold the billet in place and mark the top mounting holes to the plastic cross section. Drill a 1/16" hole at each mark and fasten using the #8 screws.	
5	Make sure the insert is correctly positioned. Loosen the hardware and re-adjust the brackets or billet bars if needed.	
6	Reinstall the black plastic cover which was removed in step 2.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
We are not responsible for any damage caused by the installation. Thank you for choosing our product!