



# PATENT PRODUCT


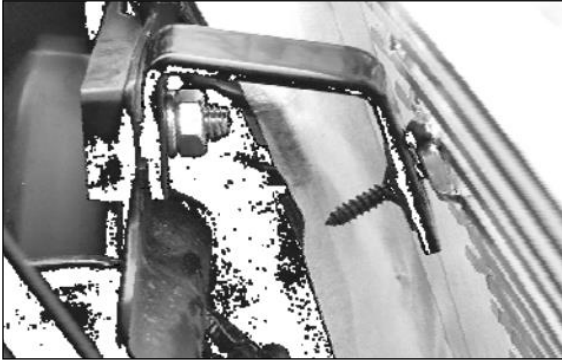

## Grille Installation Instruction

Rev. 180601

<b>Part#</b>	GR14HEC64C/J	<b>Application</b>	For 2004-2007 Nissan Armada /2004-2015 Nissan Titan
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<b>Parts List</b>	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	5	Machine Screws	2	6-32×2"
	2	Nuts	6	1/4-20	6	Lock Nuts & Washers	2	6-32
	3	Washers	6		7	angle C Brackets	2	
	4	Bolts	6	1/4-20×3/4"	8	L Extension Brackets	2	

**Install Notes:** Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	This billet grille is the replacement of factory grille shell. You should remove the factory grille shell. Use a small slotted screwdriver to remove the plastic clips that secure the shell in place. Once the grille is removed, test fit the billet into the opening, attach the two C brackets aligned with upper factory mounting holes in the core support; use the 1/4-20 bolts, nuts and washers. It is necessary to slightly bend the brackets by hand so they align correctly.	
3	If the vehicle is equipped with a chrome bumper, the lower mounting tabs will align with two holes on top of the bumper. Use two bolts, washers and nuts to secure the lower mounts mounting tabs. The remaining L brackets are not needed. Install a u-nut on the upper C bracket. Now attach the upper mounting tabs using the M4 screws, nuts and washers.	
4	If the vehicle is equipped with a painted bumper, attach the longer end of the 4" extension brackets to the lower mounting tabs. The short 1" ends of the brackets align with factory holes in the core support. Use the remaining hardware to secure the extension brackets to the core support. Install a u-nut on the upper C bracket. Now attach the upper mounting tabs using the M4 screws, nuts and washers.	
5	Tighten all of the hardware. Slowly close the hood and check the clearance between the hood and billet insert. If the clearance is too tight, loosen the hardware and tighten the hardware.	
6	Installation is now complete.	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.  
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.  
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!