

Grille Installation Instruction

Rev. 200801

Part#	GR14HAJ57H Applicate			ication	For 2010-2012 Nissan Altima Sedan							
		Item	Part Na	ame	QTY	Description	Item	Part Name	QTY	Description		
		1	Billet Grille		2	Aluminum	6	Lock Washers	6			
Parts L	ict	2	2 Machine Screws		6	M6*30	7	Flat Brackets	2			
raits List		3	Nuts		6	M6	8	Truss Head Screws	4	6-32×2″		
		4	Flat Washe	rs	12	6-32	9	Flange Nuts	4	6-32		
		5	2-Hole Tab	S	2							
Install Notes: Overlay $oxed{ imes}$ Replacement $oxed{ imes}$ Drill $oxed{ imes}$ Cut $oxed{ imes}$												
Step	Description			illustration								
1	Identify the grille & hardware with parts list.											
	Start from upper piece. Open hood, remove the OEM grille and grille shell according to vehicle user manual.											
2				NISSAU -								
3	Test fit the billet grille as they will mount to the shell. The square stops welded to the rear of each billet need to sit on the bottom of each opening. These stops help the billet secure correctly in the openings.											
4	In order to prevent vehicle scratched during grille installation, tape around the grille opening on the front bumper.											
5	Attach the extended tabs on the upper welded tabs on the rear of the billet grille with hex b bolts, lock nuts, flat washers & lock washers. And then, attach extended tabs onto the cross bar on vehicle with hex bolts, flat washers, lock washers & lock nuts. Extended tab, hex bolt, flat washer, lock washer & lock nut											

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6	Insert the lower welded bumper. Push the billet bumper, and then faste flat washers, lock wash	grille to attach to the billet grille	he front	Slot on front bumper Bolt, flat washer, lock washer & lock nut Lower welded tab					
7	Now install the bottom billet. Remove the factory fasteners that retain the lower pan and remove it for lower grille hardware access.								
8	Insert a screw in each tab welded to the grille. From the rear, place a flat tab on each screw. Now thread a nut on each screw.								
9	Make sure the insert is centered and tighten the hardware. Installation completed.								

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