


Part#	GR14FED37A/H	Application	For 2002-2004 Nissan Xterra
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Truss Socket Tapping Screws	4	8# × 1"
2	U-Clip Nuts	4	8#					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Note the tabs welded to the end of each insert.	
4	Center the bumper insert in the opening. Mark the mounting holes to the opening.	
5	Place a U-nut from the rear edge aligned with each mark. Drill a 1/8" hole at each mark.	
6	Re-center the insert in the opening. Install a screw at each hole. Now tight the screws.	
7	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
8	Reinstall the black plastic cover which was removed in step 2.	
9	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!