

Part#	GR12HFF24A	Application	07~08 Lincoln MKZ – Billet Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	2	Aluminum	4	K-Lock Nuts	4	10-24
	2	Screws	6	8#	5	Powder Coated Double Punch Brackets	2	
	3	Speed Clips	6	1/4" -20×1 1/2"	6	Fully Threaded Studs	4	3"

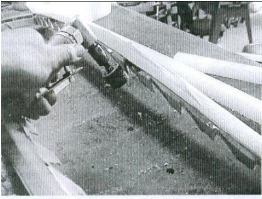
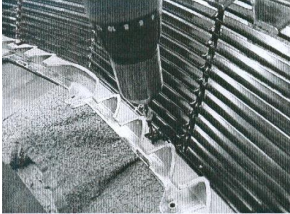
Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	

FOR UPPER BILLET GRILLE:

2	Remove the outer bolts that hold the plastic filler in place. Figure 1		
3	Using a screwdriver remove the remaining plastic clips that hold the filler panel in place. Figure 2		
4	Once all of the bolts and clips have been removed it is now time to remove the plastic filler panel.	5	Remove the screws that hold the upper portion of the factory grille shell in place.
6	The nuts on the lower backside of the factory grille shell will need to be removed. Now the factory grille shell can be removed from the vehicle.	7	Tape off the face of the grille shell to protect the surface during the installation of the billet grille.
8	Using a die grinder or pneumatic saw cut out the center section of the factory grille shell. Figure 3 & 4		

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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9	After cutting it may be necessary to use a file or small sander to smooth out the rough edges left from cutting. Figure 5		 <p>Figure 5</p>	
10	Center the billet grille into the factory grille shell and mark and drill the upper mounting holes. Figure 6		 <p>Figure 6</p>	
11	Attach the upper portion of the billet grille to the factory grille shell using the supplied clips and screws.		12	Mark and drill the lower mounting holes.
13	Attach the lower portion of the billet grille to the factory grille shell using the supplied clips and screws.		14	Reinstall the grille shell back onto the vehicle by reversing steps 5-1.
14	Installation is now complete!			

FOR BUMPER BILLET GRILLE:

1	Remove any filler panels that block access to the backside of the bumper opening.	N/A
2	Install the fully threaded stud into the threaded tabs on the backside of the billet grille.	N/A
3	Center the billet grille into the bumper opening.	N/A
4	Place the powder coated brackets vertically over the fully threaded studs and hold in place using the k-lock nuts.	N/A
5	Re-center the billet grille to your liking and secure all hardware.	N/A
6	Reinstall any filler panels that were removed during the installation process.	N/A
7	Installation is now complete!	N/A

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