



PATENT PRODUCT


Grille Installation Instruction

Rev. 190601

Part#	GR12HEC76 C/S/J	<i>Application</i>	For 2003-2004 Lincoln Navigator
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	4	Truss Head Tapping Screws	5	10×3/4"
	2	U-Clip Nuts	5		5	Kepr Nuts	2	
	3	Hex Bolts	2	1/4" -20×3/4"	6	Mounting Brackets	2	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove five nuts that hold factory grille shell to hood. Remove four bolts holding grille shell insert to hood. Remove grille shell assembly.	
3	Unclip grille shell insert from grille shell and remove.	
4	Set billet grille in back of grille shell. Mark locations of five lower mounting tabs, making sure that lower crossbar is flush to backside of grille shell. Drill with 1/4" drill bit.	
5	Slide five U-clip nuts onto lower mounting tabs. Fasten lower mounting tabs with # 10 x 3/4" pinhead screws to grille shell.	
6	Attach grille shell assembly to hood with five factory nuts.	
7	Attach two mounting brackets to hood with four factory bolts. Attach mounting brackets to billet grille with 1/4-20 bolts and nuts.	
8	Make sure the billet grille is centered and tighten the fasteners.	
9	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!